

Work Order ID 132971

Wednesday, May 20, 2015 11:43:36 AM

132971

Page 1

Item ID: D4858-041L02 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Dome Light Housing Assembly, Black
 Start Date: 5/20/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/20/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: MAY 20 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4858	A								
100		0.00							
100									
HandThermo	Memo	0.00				X/			15/05/26
Hand Finishing Thermoforming	Pick Kit								
110		0.00							
110									
Small Fab	Memo	0.00				X/			15/05/26
Small Fab	Assemble as per Dwg D4858-041								
	1) Install air vents								
	2) Install lights								
	3) Install rheostats								
	4) Install wiring harness								

Wednesday, May 20, 2015 11:43:36 AM

132971

Page 2

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Dome Light Housing Assembly, Black

Stop *NS2*

Start Date: 5/20/2015 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 5/20/2015 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location:_____ 0.00

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release	0.00
---	------

0.00

140

QC

Memo

0.00

Quality Control

27 MAY 28 2015

MAY 28 2015

MCS MAY 28 2015

Picklist Print

Wednesday, May 20, 2015 11:43:40 AM

Page 1

Work Order ID: 132971

132971

Parent Item: D4858-041L02

D4858-041L02

Parent Item Name: Dome Light Housing Assembly, Black

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 13/09/13 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4858-1L02		Manufactured	No			100	Each	7.0000	1	1			DAS 07 9-89
D4858-1L02									**				
Dome Light Housing, Black													

Location	Loc Qty	Loc Code
MF	7	
118896	3	
125729	4	

D4886-1		Manufactured	No			100	Each	2.0000	2	2			
D4886-1									**				
Air Vent													

Location	Loc Qty	Loc Code
ST137	2	
118874	2	

D4897-041		Manufactured	No			100	Each	6.0000	1	1			DAS 07 9-89
D4897-041									**				
Dome Light Wiring													

Location	Loc Qty	Loc Code
MF	6	
128025	6	

D4898-1		Manufactured	No			100	Each	110.0000	12	12			
D4898-1									**				
Screw, Stainless Steel													

Location	Loc Qty	Loc Code
MF	10	
107709	10	
ST137	100	
127703	100	

15/05/26

DL

15/05/26

15/05/26

DL

15/05/26

12

Picklist Print

Wednesday, May 20, 2015 11:43:40 AM

Page 2

Work Order ID: 132971

132971

Parent Item: D4858-041L02

D4858-041L02

Parent Item Name: Dome Light Housing Assembly, Black

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 1.00

Required Qty: 1.00

D4906-1 Manufactured No

100 Each 17.0000 1 1

D4906-1

Knob

**

DAS
07
9-89

Location

Loc Qty

Loc Code

MF

17

107708

7 ✓

128364

10

MS21042L06

Purchased No

100 Each 286.0000 12 12

MS21042L06

Nut

**

Location

Loc Qty

Loc Code

ST304

1

m131294

1

ST305

285

m129499

3

m131317

282

NAS1149F0663P

Purchased No

100 Each 127.0000 3 3

NAS1149F0663P

WASHER

**

Location

Loc Qty

Loc Code

st268

127

M128591

2

M131317

125

NAS1149FN632P

Purchased No

100 Each 227.0000 12 12

NAS1149FN632P

Washer

**

Location

Loc Qty

Loc Code

st268

227

m129163

227

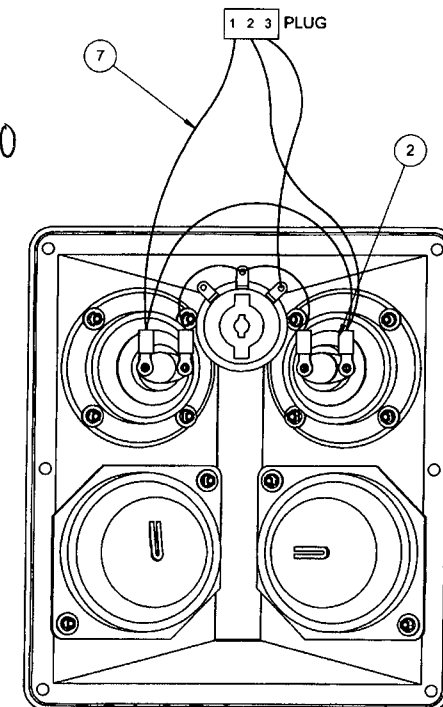
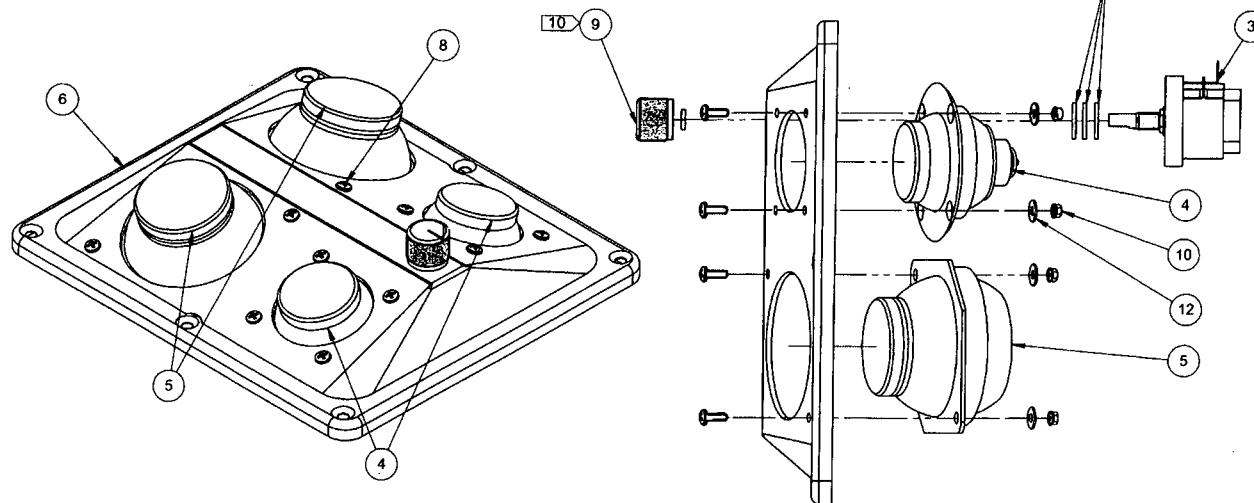
Wednesday, May 20, 2015 11:43:40 AM

Shop Packet Print

Page 2

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4858-041	DOME LIGHT HOUSING ASSEMBLY
2	4	D4290-21 (REF)	RING TERMINAL (PART OF D4897-041)
3	1	D4864-1 (REF)	RHEOSTAT (PART OF D4897-041)
4	2	D4872-1 (REF)	LIGHT FIXTURE (PART OF D4897-041)
5	2	D4886-1	AIR VENT
6	1	D4858-1	DOME LIGHT HOUSING
7	1	D4897-041	DOME LIGHT WIRING HARNESS
8	12	D4898-1	SCREW
9	1	D4906-1	KNOB
10	12	MS21042L06	NUT
11	3	NAS1149F0663P	WASHER
12	12	NAS1149FN632P	WASHER

SHOP COPY
RETURN TO
REWORKING
UNCONTROLLED COPY
SUBJECT TO ALL
WITHOUT MENDMENT
WORK OFFICE
NO. 132971 MW
15-05-20

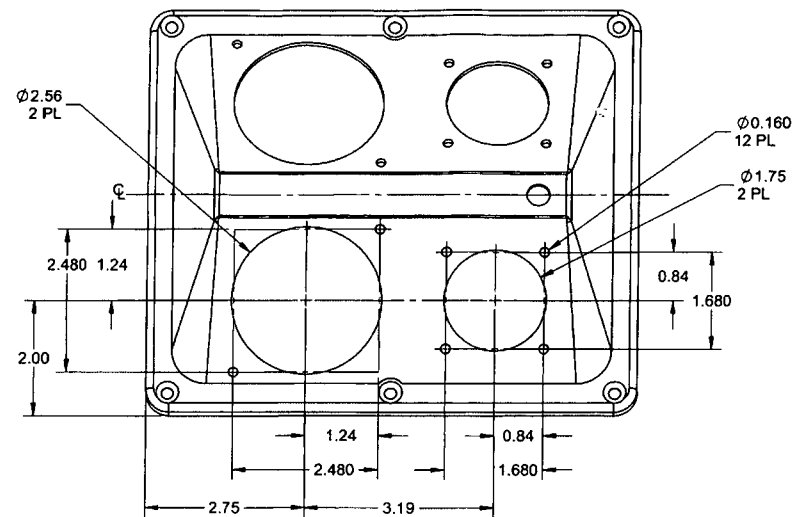


NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 1.32 lbs
8) REPLACES GENEVA P/N G12983 P112-X
9) OPTIONAL: USE ADDITIONAL WASHERS TO SHIM AS REQUIRED
10) NUT INCLUDED WITH RHEOSTAT

D4858-041 DOME LIGHT AIR VENT ASSEMBLY

RELEASED
2013-09-16

A		NEW ISSUE		13.07.24	
REV.		DESCRIPTION	BY	DATE	
DESIGN	03	DART AEROSPACE USA, INC. KENT, WA		REV. A	
DRAWN	03			SHEET 1 OF 3	
CHECKED	03			SCALE	
MFG. APPR.	03			NTS	
APPROVED	03				
DE APPR.	03	TITLE	DOME LIGHT AIR VENT ASSY		
DATE	13.07.24	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			



VIEW A-A
B3-2

RELEASED
2013-09-16
MR

DESIGN	<i>[Signature]</i>	DART AEROSPACE USA, INC.	
DRAWN	<i>[Signature]</i>	KENT, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4858	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOMELIGHT AIR VENT ASSY	NTS
DATE	13.07.24	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	